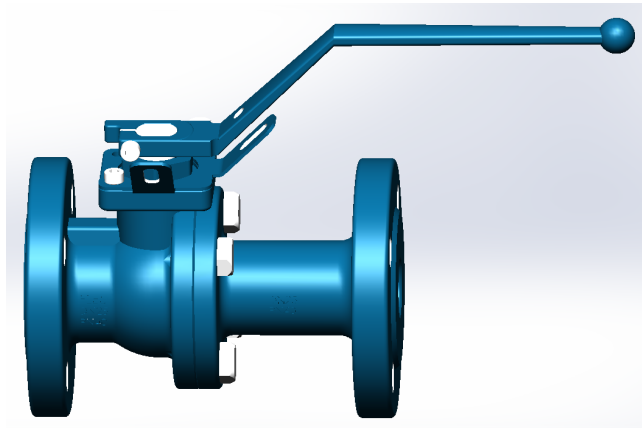




Soft seal Ball valve
Floating ball
Flange
PN16-40
DN15-200

Range of application:

In industrial facilities, oil and chemical industry and related manufacturing industries

Temperature range:

Max. working temperature :

- 29℃ to +260℃ (carbon steel)
- 50℃ to +260℃ (stainless steel)
- 196℃ acc. to requirement

Perform standard:

Design:split body with full bore round port , floating ball.
 acc. DIN 3357 .

Design minimum wall thickness calculation acc. : EN12516-1 .

Face to face : DIN 558-1; Flange ends : DIN EN 1092-1.

Operating:with a two flat stem acc to the NAMUR-recommends.
 90° -rotary switch

Actuator mounting: mounting flange acc. to DIN ISO 5211
 for gear box , air- , electric-or hydraulic pattern actuator .

Fire test : API 607 & BS 6755 .

TA-Luft 2002 10000 cycles RT.

TA-Luft acc. to ISO 15848-1 CO3 t (-60℃ 200℃).

ISO 15848-1 FE BH CO3 t (-60℃ 200℃).

Antistatic device acc.: BS 5351 .

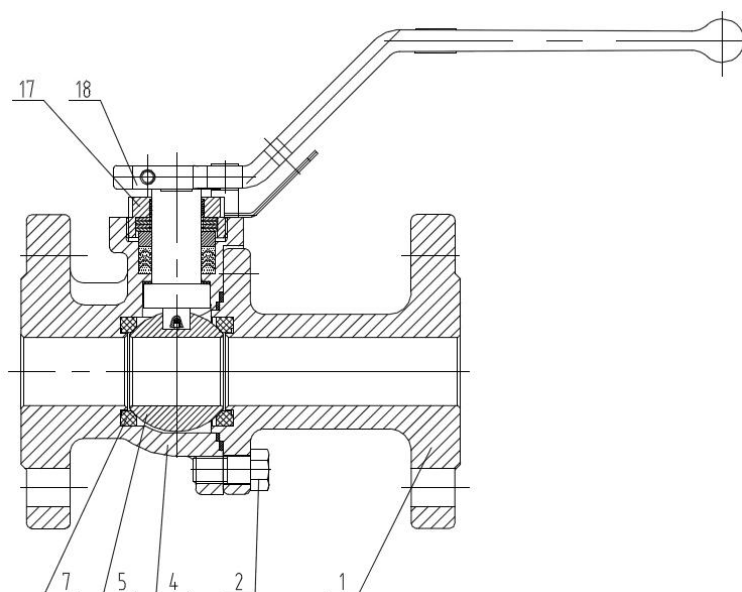
Preloaded belleville spring design for stem sealing system,
 offers the possibility of adjustment of the sealing.

Optional: Ball with relief bore on pressure side (requires unidirectional installation)

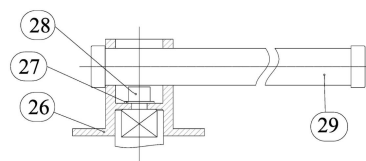
Material [cording DIN EN (DIN)]

Body:	—1.0619N,1.0619QT —1.4408,1.4409,1.4539,1.4470
Ball:	—1.4301 —1.4401 —1.4404
Body Seal:	PTFE /Graphite
Seat:	PTFE / RPTFE /TFM1600 / VX1 / PEEK /PCTFE

FIG.	Pressure	Material	RANGE
133.751	PN16	1.0619N	DN15-DN200
135.751	PN40	1.0619N	DN15-DN200
153.751	PN16	1.4408	DN15-DN200
155.751	PN40	1.4408	DN15-DN200

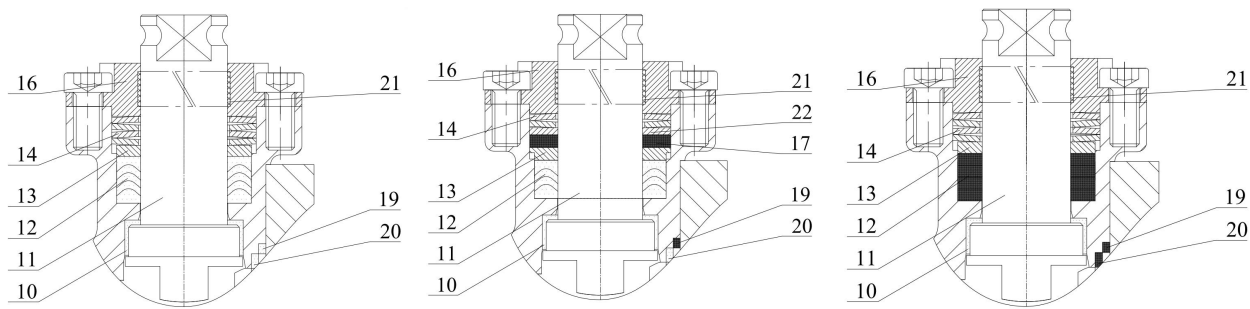

DN15 - DN100

Ball valve with full bore and Flange .


DN125 - DN200

Material list

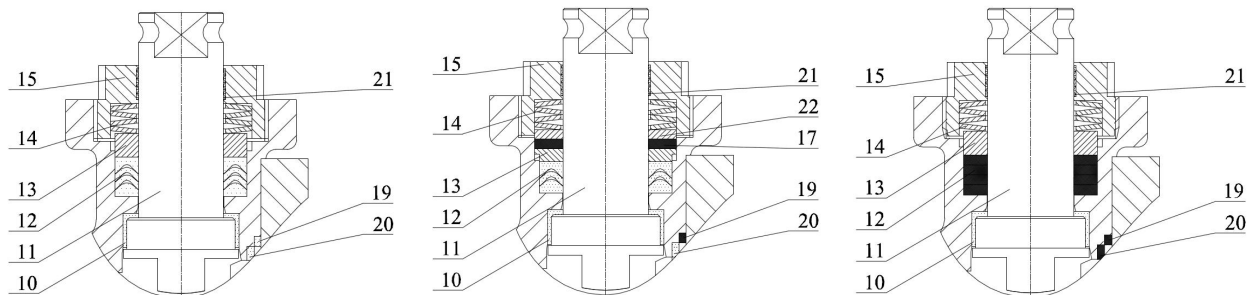
NO.	Part	Material	
		FIG. 153.751/ 155.751	FIG. 133.751 /135.751
1	Adapter	1.4408	1.0619N
2	Bolts	A4-70	1.7225
4	Body	1.4408	1.0619N
5	Ball	1.4401	1.4301
7	Seat	PTFE/RPTFE/TFM 1600/VX1/ PEEK /PCTFE	PTFE/RPTFE/TFM 1600/VX1/ PEEK /PCTFE
17	Nut	1.4401	CS
18	Lever	1.4308	GGG 40.3
26	Switch	1.4408	1.0619N
27	Gasket	1.4301	1.4301
28	Bolt	A2-70	35
29	Lever	1.4301	C45

STUFFING BOX TYPE :

GP(Gland, PTFE)

GPG(Gland, PTFE+Graphite)

GG(Gland, Graphite)

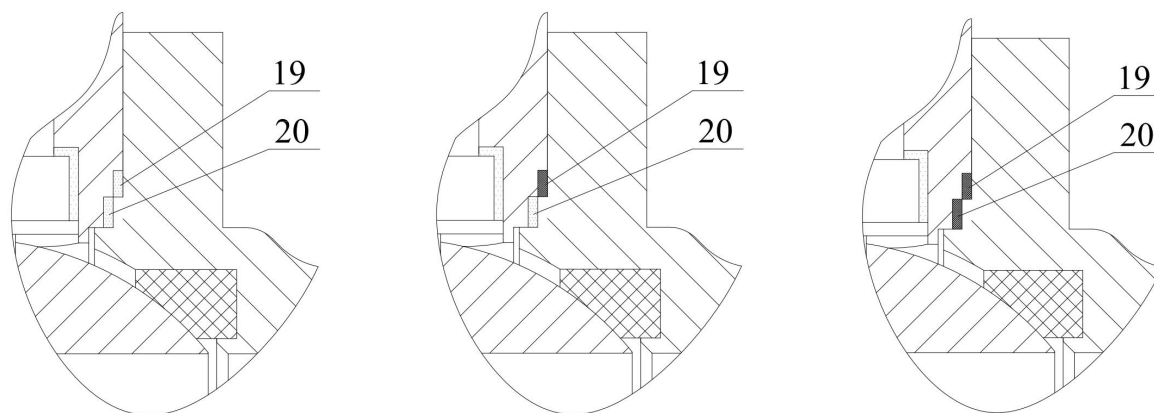


NP(Nut, PTFE)

NPG(Nut, PTFE+Graphite)

NG(Nut, Graphite)

The packing systems in the gland and the nut structure are the same.

BODY SEALING TYPE :

For GP/NP

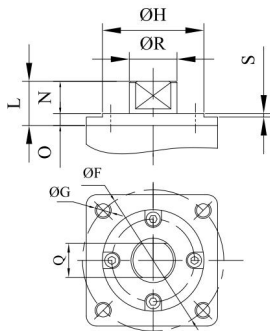
For GPG/NPG

For GG/NG

Material list

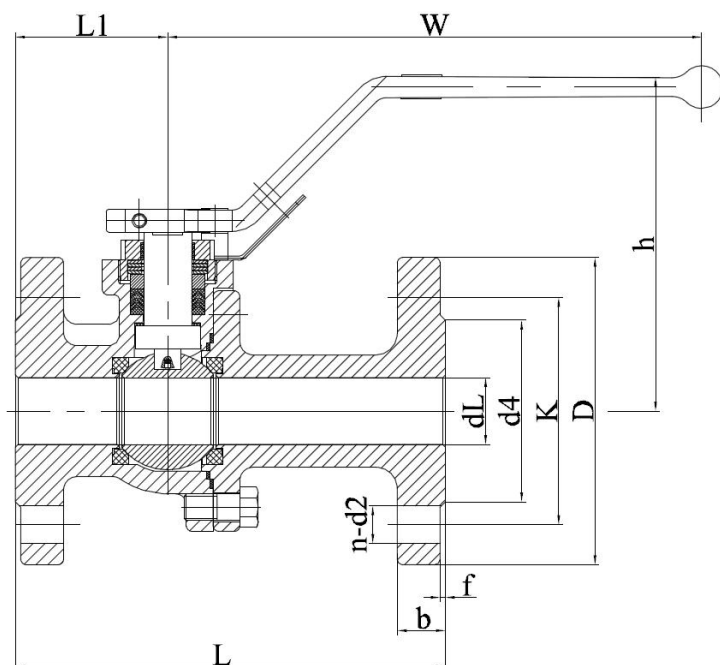
NO.	Part	Material					
		Fig.751 GP	Fig.751 GPG	Fig.751 GG	Fig.751 NP	Fig.751 NPG	Fig.751 NG
10	Thrust bearing	PTFE+25%glass					
11	Stem	1.4548/1.4462/1.4571/1.4401					
12	Packing	PTFE	PTFE	Graphite	PTFE	PTFE	Graphite
13	Gasket	1.4401					
14	Belleville spring	1.4568					
15	Nut	1.4401/1.0460					
16	Gland	1.4401/1.0460					
17	Packing		Graphite			Graphite	
19	Body seal	PTFE	Graphite	Graphite	PTFE	Graphite	Graphite
20	Body seal	PTFE	PTFE	Graphite	PTFE	PTFE	Graphite
21	Bearing	PTFE+30%C					
22	Gasket	1.4401					

Dimension List



DN	15	20	25	32	40	50	65	80	100	125	150	200
ΦF	50.0	50.0	50.0	50.0	70.0	70.0	70.0	102.0	102.0	125.0	125.0	125.0
ΦG	M6	M6	M6	M6	M8	M8	M8	M10	M10	M12	M12	M12
ΦH	35.0	35.0	35.0	35.0	55.0	55.0	55.0	70.0	70.0	85.0	85.0	85.0
L	19.5	25.6	34.5	34.5	38.0	38.0	44.0	50.0	50.0	37.0	37.0	37.0
O	10.7	12.8	20.7	20.7	23.8	23.8	30.3	32.8	32.8	23.0	23.0	23.0
N	8.8	12.8	13.8	13.8	14.2	14.2	13.7	17.2	17.2	14.0	14.0	14.0
Q	11.0	11.0	14.0	14.0	17.0	17.0	17.0	19.0	19.0	27.0	27.0	27.0
ΦR	14.0	14.0	18.0	18.0	22.0	22.0	22.0	26.0	30.0	40.0	40.0	40.0
S	2.0	2.0	2.0	2.0	3.0	3.0	3.0	3.0	3.0	-	-	-
ISO 5211	F05	F05	F05	F05	F07	F07	F07	F10	F10	F12	F12	F12

FIG.	Pressure	Material	RANGE
133.751	PN16	1.0619N	DN15-DN200
135.751	PN40	1.0619N	DN15-DN200
153.751	PN16	1.4408	DN15-DN200
155.751	PN40	1.4408	DN15-DN200



Ball valve with full bore and Flange . Flange end: DIN EN 1092-1 Form B1 ; Face to face: EN558-1 , G27 / G28 .

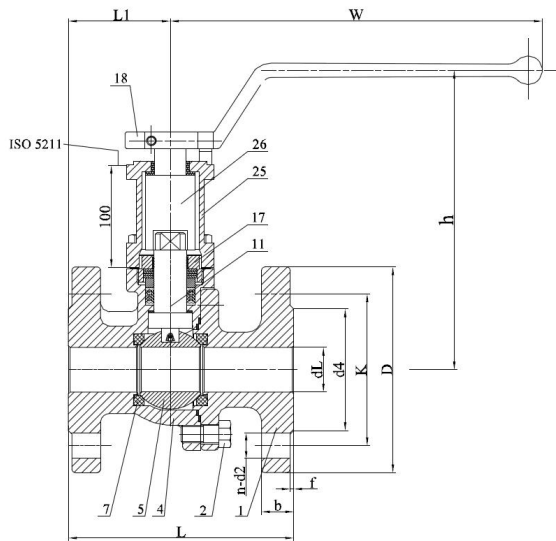
Dimension List

PN	DN	dL	L	L1	h	W	D	b	K	n-d2	d4×f	Weight
16(40)	15	Φ15	115.0 / 130.0	45.5	115.0	200.0	Φ95	16.0	Φ65	4-Φ14	Φ45×2	3.5
	20	Φ20	120.0 / 150.0	50.5	121.0	200.0	Φ105	18.0	Φ75	4-Φ14	Φ58×2	4.4
	25	Φ25	125.0 / 160.0	57.0	127.0	220.0	Φ115	18.0	Φ85	4-Φ14	Φ68×2	5.3
	32	Φ31	130.0 / 180.0	58.0	142.0	220.0	Φ140	18.0	Φ100	4-Φ18	Φ78×2	7.2
	40	Φ40	140.0 / 200.0	63.5	151.0	270.0	Φ150	18.0	Φ110	4-Φ18	Φ88×3	9.3
	50	Φ50	150.0 / 230.0	67.0	157.0	270.0	Φ165	20.0	Φ125	4-Φ18	Φ102×3	13.0
16	65	Φ65	170.0 / 290.0	71.0	191.0	360.0	Φ185	18.0	Φ145	4-Φ18	Φ122×3	16.5
	80	Φ77	180.0 / 310.0	83.0	201.0	360.0	Φ200	20.0	Φ160	8-Φ18	Φ138×3	22.5
	100	Φ100	190.0 / 350.0	87.0	218.0	360.0	Φ220	20.0	Φ180	8-Φ18	Φ158×3	30.5
	125	Φ125	325.0	122.0	241.5	500.0	Φ250	22.0	Φ210	8-Φ18	Φ188×3	55.0
	150	Φ150	350.0	124.0	256.0	650.0	Φ285	22.0	Φ240	8-Φ22	Φ212×3	82.0
	200	Φ200	400.0	168.0	315.0	760.0	Φ340	24.0	Φ295	12-Φ22	Φ268×3	190.0
40	65	Φ65	170.0 / 290.0	71.0	191.0	360.0	Φ185	22.0	Φ145	8-Φ18	Φ122×3	18.7
	80	Φ77	180.0 / 310.0	83.0	201.0	360.0	Φ200	24.0	Φ160	8-Φ18	Φ138×3	23.6
	100	Φ100	190.0 / 350.0	87.0	218.0	360.0	Φ235	24.0	Φ190	8-Φ22	Φ162×3	34.0
	125	Φ125	325.0	122.0	241.5	500.0	Φ270	26.0	Φ220	8-Φ26	Φ188×3	60.5
	150	Φ150	350.0	124.0	256.0	650.0	Φ300	28.0	Φ250	8-Φ26	Φ218×3	89.0
	200	Φ200	400.0	168.0	315.0	760.0	Φ375	34.0	Φ320	12-Φ30	Φ285×3	201.0

Long stem ball valve with full bore and Flange .

Flange end: DIN EN 1092-1 Form B1 ;

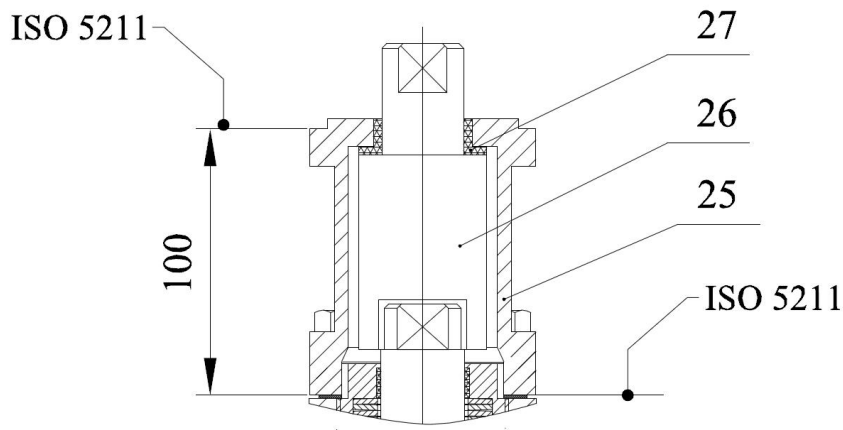
Face to face: EN558-1 .



Material list

NO.	Part	Material	
1	Adapter	1.4408	1.0619N
2	Bolts	A4-70	1.7225
4	Body	1.4408	1.0619N
5	Ball	1.4401	1.4301
7	Seat	PTFE/RPTFE/TFM 1600/VX1/ PEEK /PCTFE/PTFE+25%glass	PTFE/RPTFE/TFM 1600/VX1/ PEEK /PCTFE/PTFE+25%glass
11	Stem	1.4548 /1.4462/1.4571/ 1.4401	1.4548 /1.4462/1.4571/ 1.4401
17	Nut	1.4401	CS
18	Lever	1.4308	GGG-40
25	Case	1.4408	1.0619N
26	Long stem	1.4548 / 1.4401	1.4548 / 1.4401

PN	DN	dL	I	II	H	W	D	b	K	n-d2	d4×f	Weight
16(40)	15	Φ15	115.0/130.0	45.5	215.0	200.0	Φ95	16.0	Φ65	4-Φ14	Φ45×2	4.4
	20	Φ20	120.0/150.0	50.5	221.0	200.0	Φ105	18.0	Φ75	4-Φ14	Φ58×2	5.3
	25	Φ25	125.0/160.0	57.0	227.0	220.0	Φ115	18.0	Φ85	4-Φ14	Φ68×2	6.2
	32	Φ31	130.0/180.0	58.0	242.0	220.0	Φ140	18.0	Φ100	4-Φ18	Φ78×2	8.1
	40	Φ40	140.0/200.0	63.5	251.0	270.0	Φ150	18.0	Φ110	4-Φ18	Φ88×3	11.6
	50	Φ50	150.0/230.0	67.0	257.0	270.0	Φ165	20.0	Φ125	4-Φ18	Φ102×3	15.3
16	65	Φ65	170.0/290.0	71.0	291.0	360.0	Φ185	18.0	Φ145	4-Φ18	Φ122×3	18.8
	80	Φ77	180.0/310.0	83.0	301.0	360.0	Φ200	20.0	Φ160	8-Φ18	Φ138×3	26.6
	100	Φ100	190.0/350.0	87.0	318.0	360.0	Φ220	20.0	Φ180	8-Φ18	Φ158×3	34.6
	125	Φ125	325.0	122.0	341.5	500.0	Φ250	22.0	Φ210	8-Φ18	Φ188×3	61.3
	150	Φ150	350.0	124.0	356.0	650.0	Φ285	22.0	Φ240	8-Φ22	Φ212×3	88.3
	200	Φ200	400.0	168.0	415.0	760.0	Φ340	24.0	Φ295	12-Φ22	Φ268×3	196.3
40	65	Φ65	170.0/290.0	71.0	291.0	360.0	Φ185	22.0	Φ145	8-Φ18	Φ122×3	21.0
	80	Φ77	180.0/310.0	83.0	301.0	360.0	Φ200	24.0	Φ160	8-Φ18	Φ138×3	27.7
	100	Φ100	190.0/350.0	87.0	318.0	360.0	Φ235	24.0	Φ190	8-Φ22	Φ162×3	38.1
	125	Φ125	325.0	122.0	341.5	500.0	Φ270	26.0	Φ220	8-Φ26	Φ188×3	66.8
	150	Φ150	350.0	124.0	356.0	650.0	Φ300	28.0	Φ250	8-Φ26	Φ218×3	95.3
	200	Φ200	400.0	168.0	415.0	760.0	Φ375	34.0	Φ320	12-Φ30	Φ285×3	207.3



Extended stem type

Material list

NO.	Part	Material	
25	Case	1.4408	1.0619N
26	Long stem	1.4548 / 1.4401	1.4548 / 1.4401
27	Thrust bearing	PTFE+25%glass	PTFE+25%glass

Dimension List

PN	DN	H	ISO5211
16(40)	15	100	F05
	20	100	F05
	25	100	F05
	32	100	F05
	40	100	F07
	50	100	F07
16	65	100	F07
	80	100	F10
	100	100	F10
	125	100	F12
	150	100	F12
	200	100	F12
40	65	100	F07
	80	100	F10
	100	100	F10
	125	100	F12
	150	100	F12
	200	100	F12

Connecting format

Flanged		
Pressure rating	Flange dimension	Sealing form
PN16 PN40	DIN EN 1092-1	DIN EN 1092-1 Form B 1 Ra max : 12.5 μm Rz max : 50 μm

Installation instructions

Installation site is not prescribed.
Regardless of the flow direction.

Details please consult.

Technical parameters

Flow characteristics - Kv (m³/h)

DN	15	20	25	32	40	50	65	80	100	150	200
Kv	12	23	60	72	175	360	620	930	1900	3500	-----

Open torque - Nm

△P (bar)	DN										
	15	20	25	32	40	50	65	80	100	150	200
0	3.0	3.5	6.0	9.0	14.0	17.0	39.0	59.0	75.0	130.0	198.0
10	4.0	6.0	10.0	15.0	24.0	27.0	55.0	80.0	105.0	220.0	350.0
16	5.0	8.0	16.0	21.0	31.0	36.0	70.0	100.0	132.0	306.0	495.0
25	7.0	11.0	20.0	30.0	39.0	55.0	95.0	130.0	180.0	500.0	510.0
40	9.0	15.0	26.0	41.0	50.0	72.0	130.0	190.0	265.0	670.0	1100.0

Maximum and minimum

DN	15	20	25	32	40	50	65	80	100	150	200
M _{d max}	50	50	336	336	600	600	600	1000	1000	3500	4000
M _{d min}	2	2	3	5	8	9	21	32	41	70	99

Allowable pressure in dependence of the temperature

DN	PN	-60℃	-10℃	50℃	100℃	150℃	200℃
15~25	40.0	30.0	40.0	40.0	40.0	34.0	22.0
32~50	40.0	30.0	40.0	40.0	40.0	33.0	17.0
65~80	40.0	30.0	40.0	40.0	40.0	29.5	13.5
100	16.0	12.0	16.0	16.0	16.0	15.5	11.5
100	40.0	30.0	40.0	40.0	32.0	26.5	12.0
125~200	16.0	12.0	16.0	16.0	16.0	15.5	7.5
125~200	40.0	30.0	40.0	40.0	26.0	23.5	8.0

Seat material: TFM

BALL VALVE

TA-Luft 2021 , ISO 15848-1 CO3 -60℃ 200℃, Fire safe

TYPE 751

DN	PN	-60℃	-10℃	50℃	100℃	150℃	200℃
15~25	40.0	30.0	40.0	40.0	40.0	35.0	23.0
32~50	40.0	30.0	40.0	40.0	40.0	34.0	17.5
65~80	40.0	30.0	40.0	40.0	40.0	30.0	14.0
100	16.0	12.0	16.0	16.0	16.0	15.9	11.8
100	40.0	30.0	40.0	40.0	33.0	27.0	12.3
125~200	16.0	12.0	16.0	16.0	16.0	16.0	8.7
125~200	40.0	30.0	40.0	40.0	27.0	24.0	8.3

Seat material: PTFE+25%glass

DN	PN	-60℃	-10℃	50℃	100℃	150℃	200℃
15~25	40.0	30.0	40.0	40.0	40.0	35.7	23.0
32~50	40.0	30.0	40.0	40.0	40.0	34.5	18.0
65~80	40.0	30.0	40.0	40.0	40.0	31.0	14.0
100	16.0	12.0	16.0	16.0	16.0	16.0	12.0
100	40.0	30.0	40.0	40.0	32.0	28.0	12.5
125~200	16.0	12.0	16.0	16.0	16.0	16.0	9.0
125~200	40.0	30.0	40.0	40.0	26.0	24.5	8.5

Seat material: PTFE+15%carbon

DN	PN	-60℃	-10℃	50℃	100℃	150℃	200℃
15~25	40.0	30.0	40.0	40.0	40.0	40.0	32.5
32~50	40.0	30.0	40.0	40.0	40.0	40.0	32.0
65~80	40.0	30.0	40.0	40.0	40.0	40.0	30.5
100	16.0	12.0	16.0	16.0	16.0	16.0	12.5
100	40.0	30.0	40.0	40.0	40.0	40.0	30.0
125~200	16.0	12.0	16.0	16.0	16.0	16.0	9.5
125~200	40.0	30.0	40.0	40.0	40.0	40.0	27.5

Seat material: PTFE+20%PEEK

DN	PN	-60℃	-10℃	50℃	100℃	150℃	200℃
15~25	40.0	30.0	40.0	40.0	40.0	40.0	37.5
32~50	40.0	30.0	40.0	40.0	40.0	40.0	37.0
65~80	40.0	30.0	40.0	40.0	40.0	40.0	36.5
100	16.0	12.0	16.0	16.0	16.0	16.0	12.5
100	40.0	30.0	40.0	40.0	40.0	40.0	36.0
125~200	16.0	12.0	16.0	16.0	16.0	16.0	10.0
125~200	40.0	30.0	40.0	40.0	40.0	40.0	34.0

Seat material: PEEK

The shown values refer to austenitic stainless steel 1.4408. More details please consult.